

# DRIMEX

PARTENAIRE DE SOLUTIONS THE SOLUTION PARTNER

### CONTACT US

Telephone : 450-922-1929 Toll free : 1-800-363-9403



WORKHOLDING SPECIALISTS

NEW



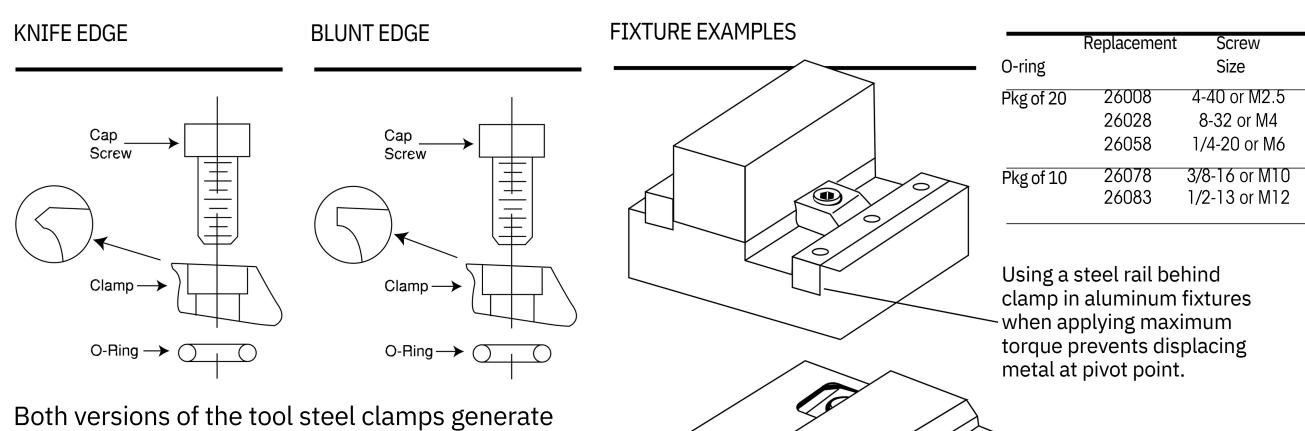
\*Valid while stocks last

SOW-00196373 (26050) STD Price: \$154.38 - Promo Price: \$122.58 (Pack of 6) 20% OFF

SOW-01431712 (32075) STD Price: \$55.32 - Promo Price: \$44.08 (Pack of 2) 20% OFF

## DRIÏMEX

#### Pitbull<sup>®</sup> Installation



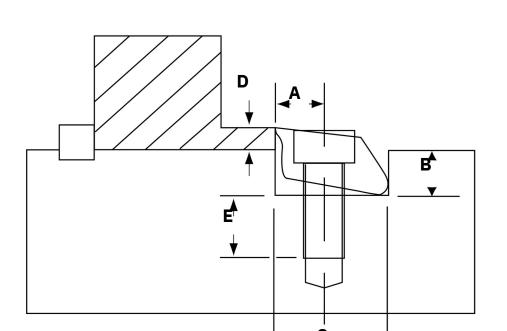
6

Both versions of the tool steel clamps generate the same clamping pressure. However, the Knife Edge clamps bite into the material for more aggressive machining, while the Blunt Edge is less likely to mark the workpiece.

The Knife Edge clamp has a black oxide finish. Both the Knife Edge and Blunt Edge clamps are heat treated 43-45Rc.

#### Creating Fixtures is Easy... Simply:

- **1.** Machine a slot for the Pitbull Clamp
- **2.** Drill and tap a hole for the cap screw
- **3.** Assemble the clamp as shown in diagram below
- **4.** Position clamp as shown in diagram and loosely screw to fixture
- 5. Insert workpiece and tighten cap screw



INCH	Part Number Description	A	В	Clamp Width C	D*	E	SHCS Screw Size	Max. Torque (Ft/Lbs)	Holding Force (Lbs)	Total Throw	No. Clamps Per Package
	26050 Tool Steel, Knife Edge	.300	.280	.750	.150	.570	1/4-20	14.50	3,600	.0240	6





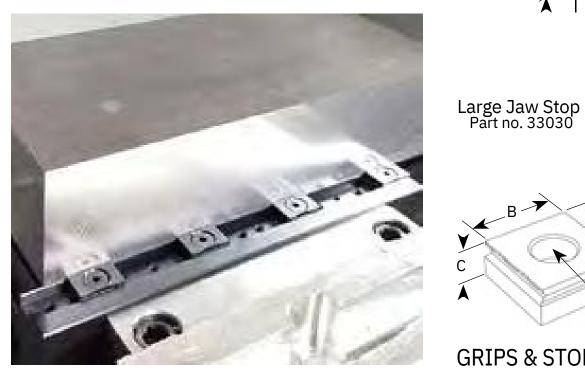
#### **TalonGrip<sup>™</sup> Vise Jaws**

#### O MITEE-BITE PRODUCTS LLC





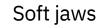
Multiple parts





Fixture application with Pitbull® Clamps





T-Style Stop Part no. 33020

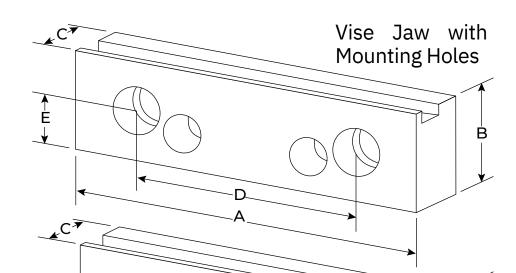
В

Mitee-Bite Products introduces a new and innovative product that will increase the functionality of your standard 4, 6, and 8 inch (100mm, 150mm and 200mm) vises. TalonGrip<sup>™</sup> is a simple bolt on system that will allow you to perform aggressive machining operations while clamping on as little as .060 (1.5mm) of an inch. Ideal for small lot sizes, difficult applications or proto-type work when building a fixture would not be beneficial. TalonGrips<sup>™</sup> are also available individually for fixturing with Pitbull<sup>®</sup> and Dyna-Force<sup>®</sup> Clamps or for soft jaw applications.

#### For more versatility, all Jaw Sets are

tapped with 2 additional holes to accept our M4 Pitbull® Clamps (M6 for 32088). This is an effective solution when downforce or additional holding force is necessary.

Jaws are not heat-treated to allow for custom modifications. All grips and stops are heat-treated A2 steel.



Large part



V C	PS & STOP	Jaw Grip -	A2 Steel 33075		Vise Jaw without Mounting Holes				B
	Part No.	Description	A	В	С	C1	D	Recommended Gripping Height	No. Per Pack
INCH		Fixture Grips	.75	.750	.312	-	10-32	.060120	2